

Use of Atomic Oxygen for Increased Water Contact Angles of Various Polymers for Biomedical Applications

*Lauren Berger and Lily Roberts
Hathaway Brown School, Shaker Heights, Ohio*

*Kim de Groh and Bruce Banks
Glenn Research Center, Cleveland, Ohio*

NASA STI Program . . . in Profile

Since its founding, NASA has been dedicated to the advancement of aeronautics and space science. The NASA Scientific and Technical Information (STI) program plays a key part in helping NASA maintain this important role.

The NASA STI Program operates under the auspices of the Agency Chief Information Officer. It collects, organizes, provides for archiving, and disseminates NASA's STI. The NASA STI program provides access to the NASA Aeronautics and Space Database and its public interface, the NASA Technical Reports Server, thus providing one of the largest collections of aeronautical and space science STI in the world. Results are published in both non-NASA channels and by NASA in the NASA STI Report Series, which includes the following report types:

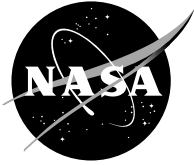
- **TECHNICAL PUBLICATION.** Reports of completed research or a major significant phase of research that present the results of NASA programs and include extensive data or theoretical analysis. Includes compilations of significant scientific and technical data and information deemed to be of continuing reference value. NASA counterpart of peer-reviewed formal professional papers but has less stringent limitations on manuscript length and extent of graphic presentations.
- **TECHNICAL MEMORANDUM.** Scientific and technical findings that are preliminary or of specialized interest, e.g., quick release reports, working papers, and bibliographies that contain minimal annotation. Does not contain extensive analysis.
- **CONTRACTOR REPORT.** Scientific and technical findings by NASA-sponsored contractors and grantees.

- **CONFERENCE PUBLICATION.** Collected papers from scientific and technical conferences, symposia, seminars, or other meetings sponsored or cosponsored by NASA.
- **SPECIAL PUBLICATION.** Scientific, technical, or historical information from NASA programs, projects, and missions, often concerned with subjects having substantial public interest.
- **TECHNICAL TRANSLATION.** English-language translations of foreign scientific and technical material pertinent to NASA's mission.

Specialized services also include creating custom thesauri, building customized databases, organizing and publishing research results.

For more information about the NASA STI program, see the following:

- Access the NASA STI program home page at <http://www.sti.nasa.gov>
- E-mail your question via the Internet to help@sti.nasa.gov
- Fax your question to the NASA STI Help Desk at 301-621-0134
- Telephone the NASA STI Help Desk at 301-621-0390
- Write to:
NASA Center for AeroSpace Information (CASI)
7115 Standard Drive
Hanover, MD 21076-1320



Use of Atomic Oxygen for Increased Water Contact Angles of Various Polymers for Biomedical Applications

*Lauren Berger and Lily Roberts
Hathaway Brown School, Shaker Heights, Ohio*

*Kim de Groh and Bruce Banks
Glenn Research Center, Cleveland, Ohio*

National Aeronautics and
Space Administration

Glenn Research Center
Cleveland, Ohio 44135

Acknowledgments

The authors would like to thank Patty Hunt of Hathaway Brown School for her guidance and help during this research project. They would also like to thank Catherine McCarthy and Rochelle Rucker of Hathaway Brown School for their continued support and laboratory assistance.

Trade names and trademarks are used in this report for identification only. Their usage does not constitute an official endorsement, either expressed or implied, by the National Aeronautics and Space Administration.

Level of Review: This material has been technically reviewed by technical management.

Available from

NASA Center for Aerospace Information
7115 Standard Drive
Hanover, MD 21076-1320

National Technical Information Service
5285 Port Royal Road
Springfield, VA 22161

Available electronically at <http://gltrs.grc.nasa.gov>

Use of Atomic Oxygen for Increased Water Contact Angles of Various Polymers for Biomedical Applications

Lauren Berger and Lily Roberts
Hathaway Brown School
Shaker Heights, Ohio 44122

Kim de Groh and Bruce Banks
National Aeronautics and Space Administration
Glenn Research Center
Cleveland, Ohio 44135

ABSTRACT

In the low Earth orbit (LEO) space environment, spacecraft surfaces can be altered during atomic oxygen exposure through oxidation and erosion. There can be terrestrial benefits of such interactions, such as the modification of hydrophobic or hydrophilic properties of polymers due to chemical modification and texturing. Such modification of the surface may be useful for biomedical applications. For example, atomic oxygen texturing may increase the hydrophilicity of polymers, such as chlorotrifluoroethylene (Aclar), thus allowing increased adhesion and spreading of cells on textured Petri dishes. The purpose of this study was to determine the effect of atomic oxygen exposure on the hydrophilicity of nine different polymers. To determine whether hydrophilicity remains static after atomic oxygen exposure or changes with exposure, the contact angles between the polymer and a water droplet placed on the polymer's surface were measured. The polymers were exposed to atomic oxygen in a radio frequency (RF) plasma asher. Atomic oxygen plasma treatment was found to significantly alter the hydrophilicity of non-fluorinated polymers. Significant decreases in the water contact angle occurred with atomic oxygen exposure. Fluorinated polymers were found to be less sensitive to changes in hydrophilicity for equivalent atomic oxygen exposures, and two of the fluorinated polymers became more hydrophobic. The majority of change in water contact angle of the non-fluorinated polymers was found to occur with very low fluence exposures, indicating potential cell culturing benefit with short treatment time.

INTRODUCTION

In low Earth orbit (LEO), chemical and mechanical properties of spacecraft materials can change significantly from exposure to various space environmental effects, such as ultraviolet radiation, ionizing radiation, thermal cycling and atomic oxygen. The naturally occurring form of oxygen in Earth's atmosphere is diatomic, but in LEO, diatomic oxygen is photodissociated by short wavelength ultraviolet radiation from the Sun and becomes monatomic. When the resulting monatomic particle collides with materials with gaseous oxidation products, the resulting gas dissipates, and the surface of the material is eroded away. Polymers used on the exterior of spacecraft are chosen for certain favorable attributes, such as high flexibility, low density, electrical and optical properties (such as a low solar absorptance to thermal emittance ratio (α_s/ϵ)). For most polymers, the oxidation products are gaseous species, and therefore polymers are textured and eroded away in the LEO space environment due to atomic oxygen exposure.

There can be terrestrial benefits of such atomic oxygen interaction. For example, the modification of hydrophobic or hydrophilic properties of polymers through chemical

modification and texturing may be useful for biomedical applications. For certain biomedical applications cellular attachment to polymer surfaces is desired. By altering the surfaces of polymers, increased cell attachment can be achieved for cell culturing applications [1]. Atomic oxygen texturing may increase the hydrophilicity of plastic containers thus allowing increased adhesion and spreading of cells on textured Petri dishes. NASA Glenn Research Center and the Cleveland Clinic Foundation have studied increased adhesion and spreading of osteosarcoma cells on atomic oxygen textured Aclar [2,3] .

Previous studies have been conducted at NASA Glenn Research Center investigating texturing of polymer surfaces, using techniques such as ion beam and atomic oxygen texturing and grit-blasting, for various industrial, art restoration and biomedical applications. Various materials' properties have been investigated as a function of texturing duration. For example, the effect of atomic oxygen exposure on the coefficient of static friction and morphology of polymer surfaces has been investigated; specifically to determine a decrease as a function of fluence [1]. Studies were also conducted using abrasive grit blasting for examining RMS roughness growth of glass microscope slides, 300 series stainless steel, and polymethylmethacrylate [2]. Also, the effect of atomic oxygen exposure on the hydrophilicity of polyimide Kapton, polystyrene, and natural rubber at an atomic oxygen fluence of 10^{20} atoms/cm² has been investigated [1].

The purpose of this study was to determine the effect of atomic oxygen exposure as a function of fluence on the hydrophilicity of nine chemically different polymers. The polymers were exposed to nine different atomic oxygen fluences, or exposure levels. To determine whether hydrophilicity remains static after atomic oxygen exposure or changes with exposure, the contact angle between the polymer and a water droplet placed on the polymer's surface were measured in relation to fluence. The greater the contact angle the more hydrophobic the substance. Details on the polymers tested, the experimental procedures, and the water contact angle versus fluence data are provided.

MATERIALS AND EXPERIMENTAL PROCEDURES

Polymers

Nine different thin film polymers, of varying chemistries, were tested. These polymers along with their chemical abbreviations and film thicknesses are provided in Table 1. These polymers were chosen because they are commonly used for polymer characteristics testing. In addition, some are used for storing liquids, such as PMMA (beverage containers) and Polystyrene (Petri-dishes). Both fluorinated and non-fluorinated polymers were evaluated.

Table 1. Polymers Tested for Atomic Oxygen Altered Hydrophilicity.

Abbreviation	Polymer Name	Trade Name	Thickness
PE	Polyethylene	Alathon; Lupolen	2 mil
PET	Polyethylene terephthalate	Mylar A	2 mil
POM	Polyoxymethylene	Delrin; Celcon	4 mil
PS	Polystyrene	Lustrex; Polystyrol	2 mil
PP	Polypropylene	Profax; Propathene	20 mil
PMMA	Polymethylmethacrylate	Plexiglas; Lucite	2 mil
FEP	Fluorinated ethylene propylene	Teflon FEP	2 mil
PTFE	Polytetrafluoroethylene	Fluon; Teflon	2 mil
PCTFE	Polychlorotrifluoroethylene	Neoflon CTFE M-300	5 mil

Atomic Oxygen Exposure

Polymer samples were treated with atomic oxygen using a 100-watt, 13.56 MHz RF plasma asher operated on air. The plasma was adjusted by sight to the brightest level in order to decrease the amount of time a sample would be exposed to reach the desired fluence level. For this experiment the effective atomic oxygen fluence (F) was found by determining the mass loss of a Kapton H witness coupon. The vacuum desiccated witness coupons were weighed before and after ashing using a Mettler Balance Model 3M.

The equation used for finding the LEO effective fluence is provided in equation 1. Polyimide Kapton H is used as the specified witness coupon because the erosion yield (E_y) is well characterized in the LEO space environment (3.0×10^{-24} cm³/atom) [4]. Erosion yield is a measurement of the volume of the material that will erode for each atom of atomic oxygen that impacts the surface. Effective fluence is defined as the total number of particles (in this experiment, oxygen atoms) that interact with the sample per area (cm²). The atomic oxygen flux (f), used to determine the necessary exposure time for a desired fluence, is the number of oxygen atoms to which the material was exposed (per cm²) per second ($F = f \times t$).

$$F = \frac{\Delta M}{\rho A E_y} \quad (1)$$

F = Fluence (atoms/cm²)

ΔM = Change in mass (g)

ρ = Density of Kapton (1.42 g/cm³)

A = Surface area (cm²)

E_y = erosion yield of Kapton H (3.0×10^{-24} cm³/atom)

Pristine samples were compared with samples that had been exposed to atomic oxygen at various fluence levels. Minimum and maximum fluences for the ashing trials were set based on the effective AO erosion of the witness coupon in the asher. The time intervals for ashing were determined by finding the logarithmic values of the minimum and maximum fluences. The difference of these two values was divided by the desired number of intervals (8). The initial desired fluence was then multiplied by this result (2.371374), as was each subsequent desired fluence. The flux in the asher was determined to be approximately 3.0×10^{15} cm³/atom sec. The desired fluences and thus the planned exposure times are provided in Table 2.

Table 2. Atomic Oxygen Fluence, Flux and Exposures Durations.

Fluence (atoms/cm ²)	Flux (atoms/cm ² sec)	Time in Asher (hours)
1.00E+18	3.00E+15	0.1
2.37E+18	3.00E+15	0.2
5.62E+18	3.00E+15	0.5
1.33E+19	3.00E+15	1.2
3.16E+19	3.00E+15	2.9
7.50E+19	3.00E+15	6.9
1.78E+20	3.00E+15	16.5
4.22E+20	3.00E+15	39
1.00E+21	3.00E+15	92.6

Water Contact Angle Procedures

The water contact angle for each sample was measured using a Contact Angle Measuring System Model G1, manufactured by Kernco Instruments. Droplets of deionized water were placed upon each sample using a 20 μl micropipette and the tangent was found using adjustable crosshairs. For each exposed polymer three measurements were obtained at three different locations of the polymer. The water contact angle for each exposure was based on an average of the three values.

RESULTS AND DISCUSSION

The average water contact angles and standard deviations for each polymer at each exposure level are provided in Table 3 along with the pristine sample data (fluence = 0 atoms/cm²). The water contact angle versus fluence is graphed for each of the polymers and is provided in Figures 1 through 9. Testing at a fluence level of 1.0×10^{21} atoms/cm² was not conducted as planned because the majority of polymers were too severely eroded at this fluence level. For comparison purposes, the non-fluorinated polymers have been plotted together in Figure 10 and the fluorinated polymers have been plotted together in Figure 11.

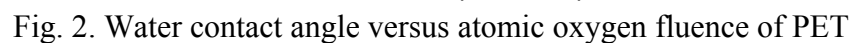
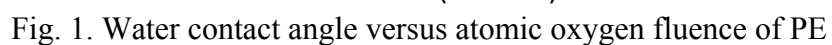
It was determined that after even the shortest atomic oxygen exposure, non-fluorinated polymer samples became more hydrophilic than their pristine counterparts. This may be due to either surface texture changes or oxidation functionality surface changes. Despite long-term exposure (fluence of 5.16×10^{20} atoms/cm²), the water contact angles remained relatively unchanged after initial exposure (seen in Figure 10). This implies that increasing the atomic oxygen fluence did not affect the hydrophilicity of the polymers. Rather, polymers were affected similarly by a very short exposure ($< 1 \times 10^{19}$ atoms/cm²). This implies that oxidation functionality is more likely the contributor to increased hydrophilicity rather than texture, as texture would continue to develop with fluence.

The water contact angles of fluorinated polymers did not exhibit the same trend as the non-fluorinated polymers. For example, PCTFE and PTFE became slightly more hydrophobic after atomic oxygen exposure (as seen in Figures 1 and 6, respectively). Although Teflon FEP did become more hydrophilic, its water contact angles did not decrease as much as those of the non-fluorinated polymers, as shown in Figure 10. Therefore, two trends occurred based on the fluorination of the polymer. In the first trend, non-fluorinated polymers saw a decrease in water contact angle and a significant increase in hydrophilicity with atomic oxygen plasma exposure. In the second, fluorinated polymers had either a small increase in hydrophilicity or became more hydrophobic with atomic oxygen plasma exposure.

As mentioned, the majority of change in water contact angle of the non-fluorinated polymers was found to occur with very low fluence exposures. This indicates potential cell culturing benefit with very short treatment time.

Table 3. Average Water Contact Angles.

Polymer	Fluence (atoms/cm ²)	Average Contact Angle	Std Dev	Polymer	Fluence (atoms/cm ²)	Average Contact Angle	Std Dev
PE	0	94.1	1.5	PP	0	81.5	0.9
	2.07E+18	37.9	1.0		8.16E+18	55.3	0.1
	2.83E+18	31.4	0.1		1.64E+19	43.1	0.1
	8.16E+18	30.7	0.3		1.79E+19	54.8	0.7
	1.79E+19	32.4	0.8		4.85E+19	43.1	0.1
	2.22E+19	23.9	0.1		6.20E+19	35.3	0.3
	4.85E+19	32.2	0.2		9.57E+19	47.2	0.9
	6.20E+19	23.1	0.2		1.00E+20	40.2	0.2
	1.00E+20	28.1	0.2		1.37E+20	25.8	0.4
	5.16E+20	27.3	0.1		5.16E+20	0	0.0
PET	0	67.5	2.4	PMMA	0	75.3	1.5
	2.07E+18	18.8	0.6		2.07E+18	45.7	0.6
	8.16E+18	16.7	0.1		1.79E+19	35.8	0.3
	1.79E+19	16.8	0.2		2.22E+19	20.4	0.3
	2.22E+19	3.52	0.7		5.35E+19	35.2	0.2
	4.85E+19	8.52	4.4		6.20E+19	12.5	0.2
	5.02E+19	16.1	0.1		7.26E+19	12.3	0.3
	6.20E+19	9.82	0.2		8.16E+19	38.5	1.2
	7.26E+19	8.33	0.1		9.57E+19	46.4	0.5
	9.57E+19	17.6	0.5		1.00E+20	39.7	0.2
	5.16E+20	16.5	0.2		5.16E+20	0	0.0
POM	0	68.3	0.8	FEP	0	95.7	1.6
	2.83E+18	48	0.1		8.16E+18	76.1	0.6
	8.16E+18	39.6	0.4		1.79E+19	83.1	0.4
	1.79E+19	26	0.4		2.22E+19	90.4	0.9
	2.22E+19	30.7	8.7		4.85E+19	83.8	0.1
	4.85E+19	35.6	0.1		6.20E+19	75.2	0.3
	6.20E+19	28	0.1		9.57E+19	80.6	0.8
	1.00E+20	35.6	0.2		1.00E+20	82.2	0.2
	1.37E+20	35	0.2		1.37E+20	65.4	0.3
	5.16E+20	45.7	0.1		5.16E+20	75.1	0.1
PS	0	72.5	1.9	PTFE	0	72	1.0
	2.07E+18	11	0.5		8.16E+18	81.1	0.4
	2.83E+18	10.9	0.1		1.40E+19	81.9	0.1
	7.17E+18	6.65	0.1		2.22E+19	81.2	0.8
	1.79E+19	5	0.4		5.02E+19	78.6	0.3
	2.22E+19	11	0.9		5.35E+19	80.6	0.4
	4.85E+19	9.68	0.0		6.20E+19	81.6	0.6
	6.20E+19	5.37	0.2		9.57E+19	76.3	0.8
	1.00E+20	4.18	0.2		1.37E+20	81.4	0.0
	5.16E+20	8.03	0.2		5.16E+20	82.4	0.2
				PCTFE	0	34.3	2.9
					8.16E+18	74.6	0.6
					1.79E+19	68	0.9
					2.22E+19	56.6	0.4
					4.85E+19	54.7	0.3
					6.20E+19	42.7	0.2
					9.57E+19	65.3	0.8
					1.00E+20	51.2	0.1
					5.16E+20	82.4	0.1



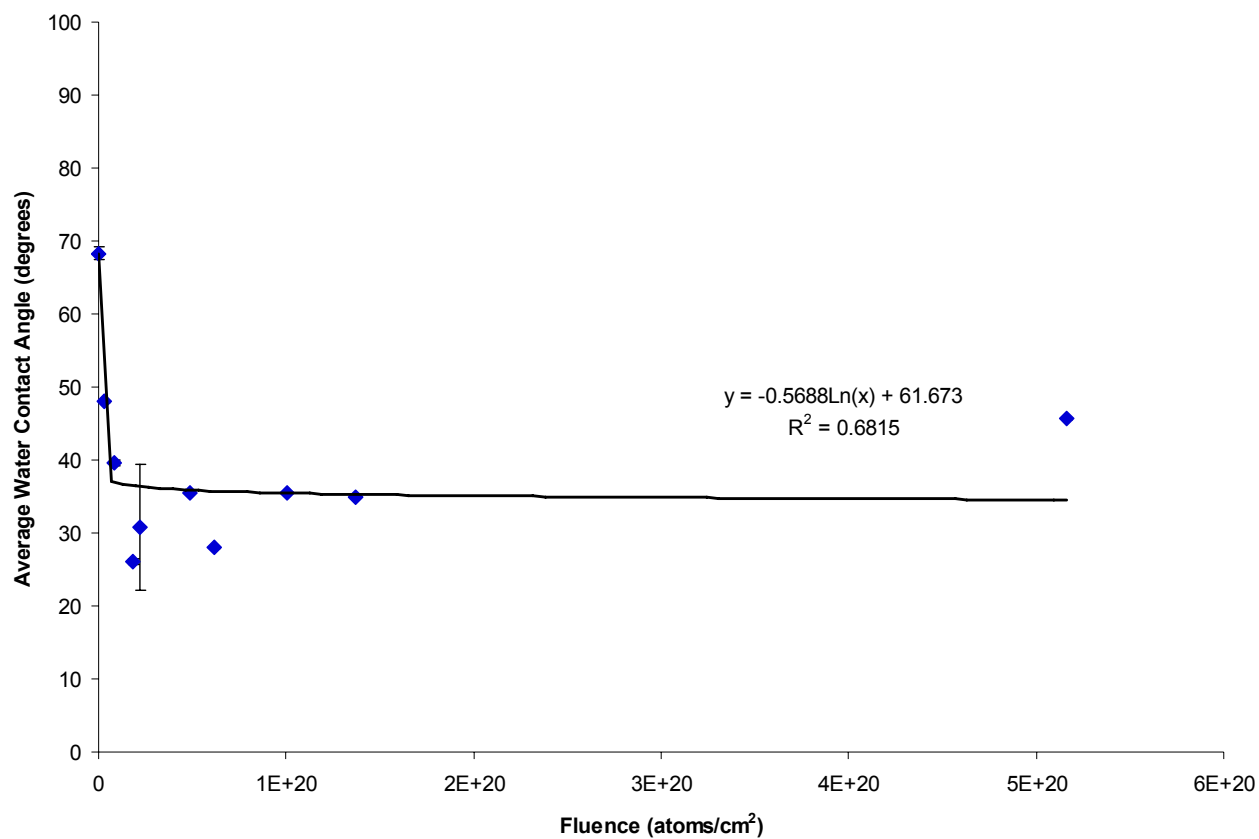


Fig. 3. Water contact angles versus atomic oxygen fluence of POM

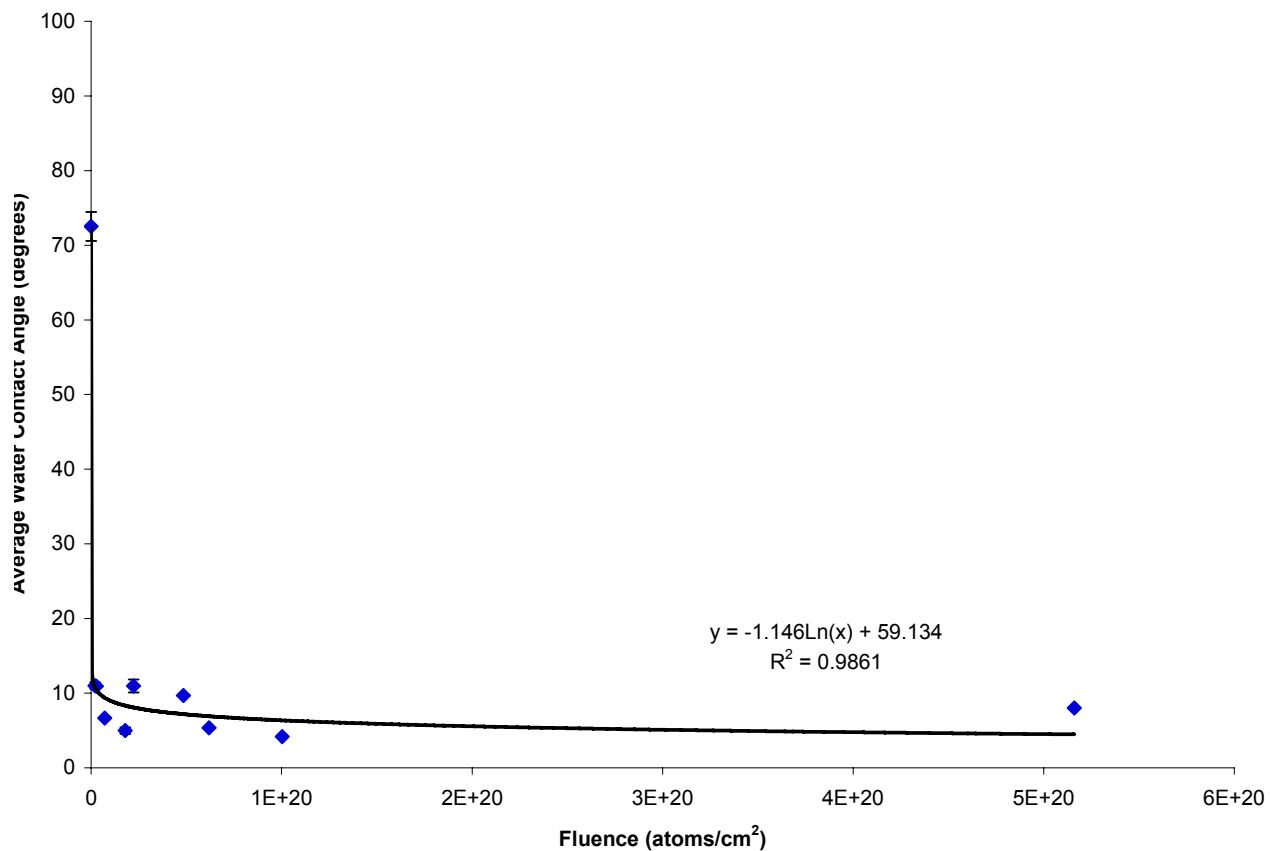


Fig. 4. Water contact angles versus atomic oxygen fluence for PS

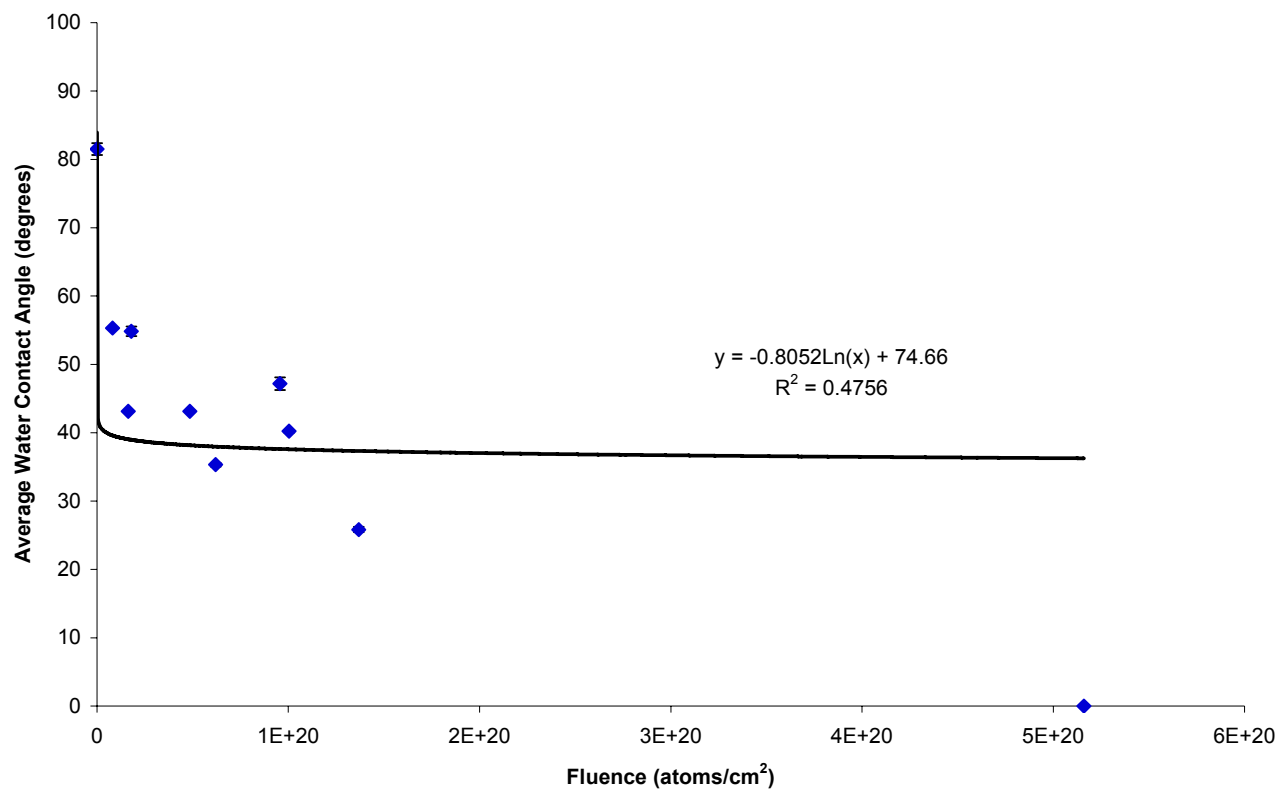


Fig. 5. Water contact angle versus atomic oxygen fluence of PP

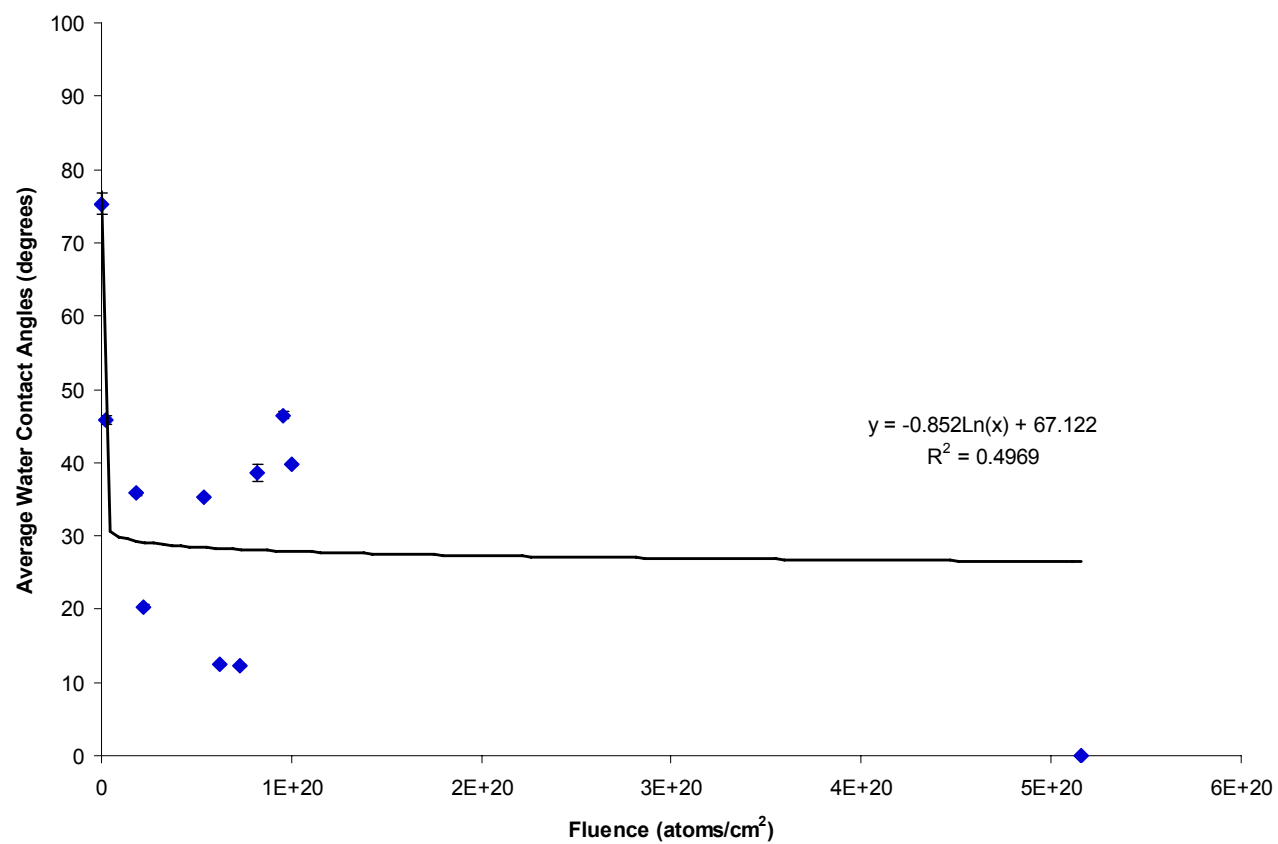


Fig. 6. Water contact angles versus atomic oxygen fluence of PMMA

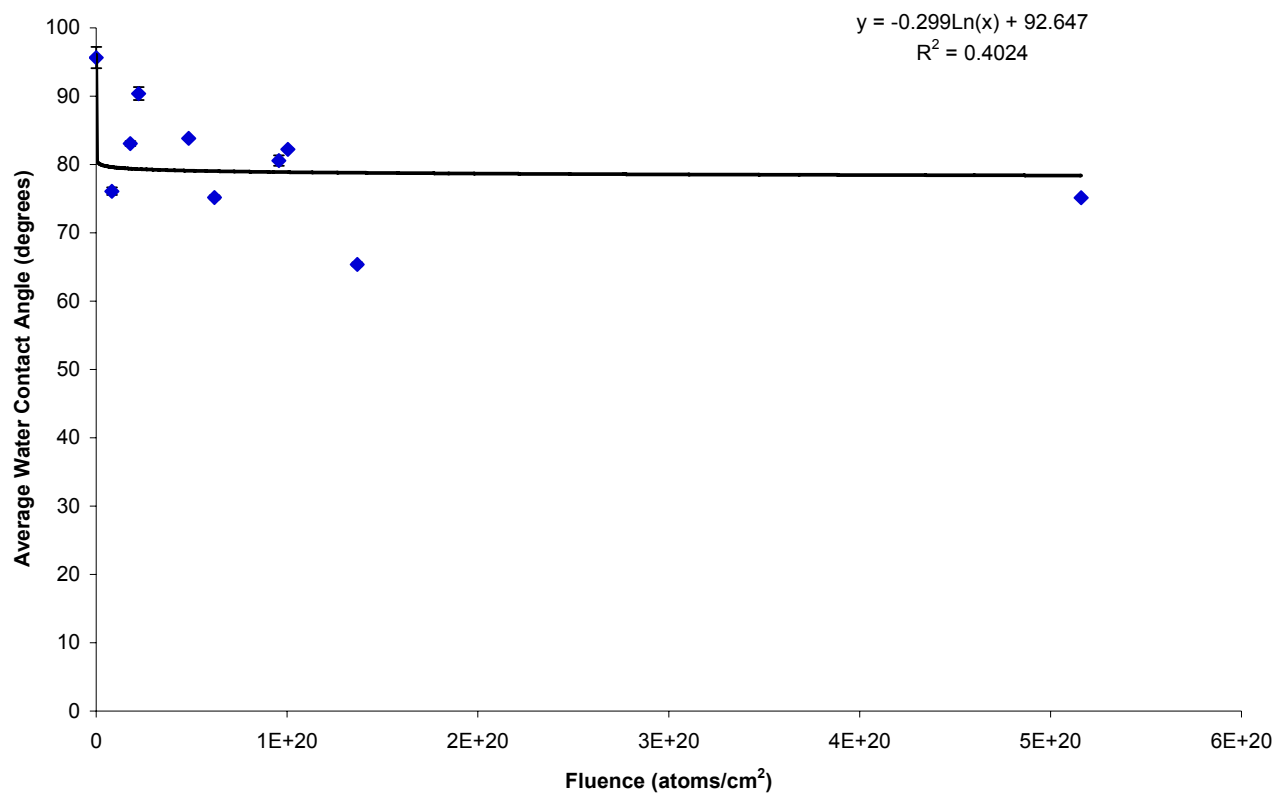


Fig. 7. Water contact angle versus atomic oxygen fluence for FEP

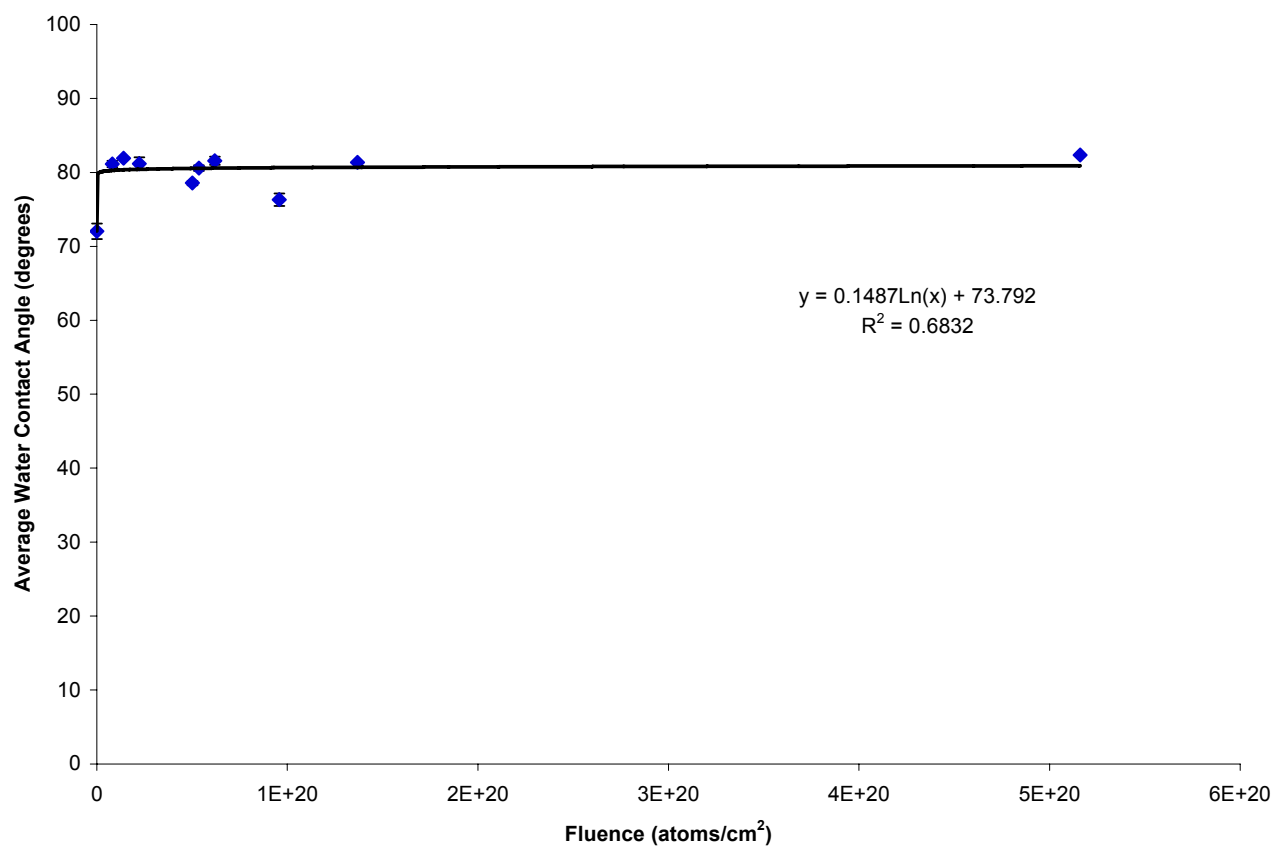


Fig. 8. Water contact angles versus atomic oxygen fluence of PTFE

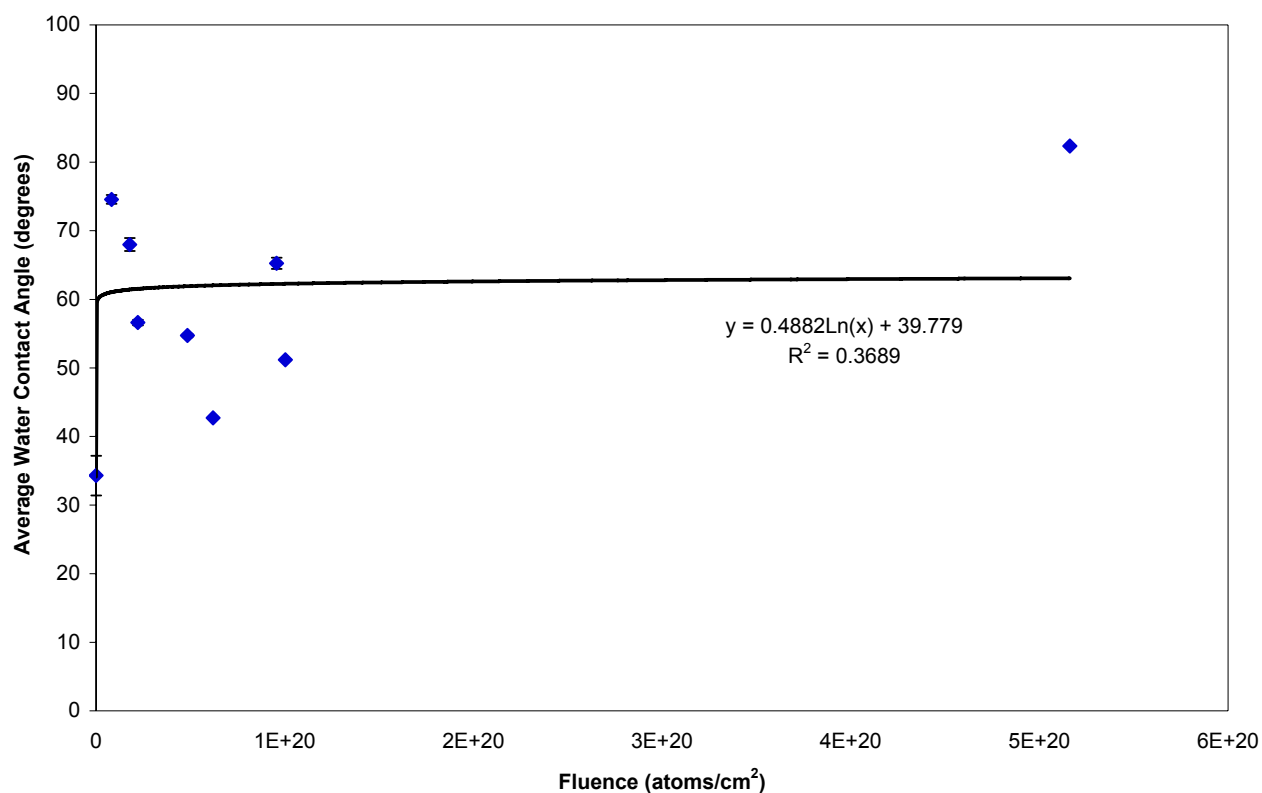


Fig. 9. Water contact angle versus atomic oxygen fluence of PCTFE

SUMMARY & CONCLUSIONS

The purpose of this study was to determine the effect of atomic oxygen exposure, measured as a function of effective Kapton fluence, on the hydrophilicity of nine different polymers. Modification of hydrophobic or hydrophilic properties of polymers due to chemical modification and texturing through atomic oxygen exposure can be useful for biomedical applications. The polymers were exposed to atomic oxygen in a RF plasma asher operated in air. Samples were exposed to nine fluences ranging from 2.07×10^{18} to 5.16×10^{20} atoms/cm². Atomic oxygen plasma treatment was found to significantly alter the hydrophilicity of non-fluorinated polymers. Significant decreases in the water contact angle occurred rapidly with atomic oxygen exposure. Fluorinated polymers were found to be less sensitive to changes in hydrophilicity for equivalent fluence exposures, and two of the fluorinated polymers became more hydrophobic. The majority of change in water contact angle of the non-fluorinated polymers was found to occur with very low fluence exposures, indicating potential cell culturing benefit with very short treatment time.

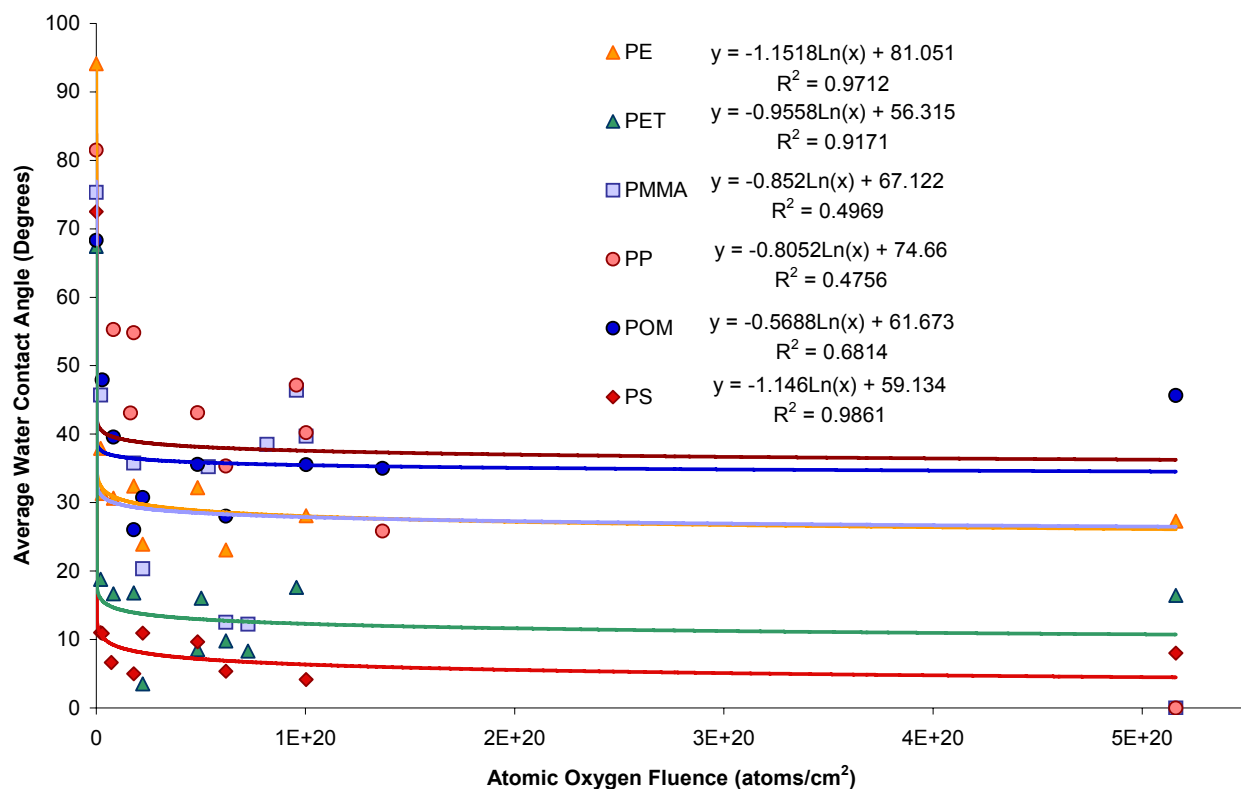


Fig. 10. Water contact angles versus atomic oxygen fluence for non-fluorinated polymers

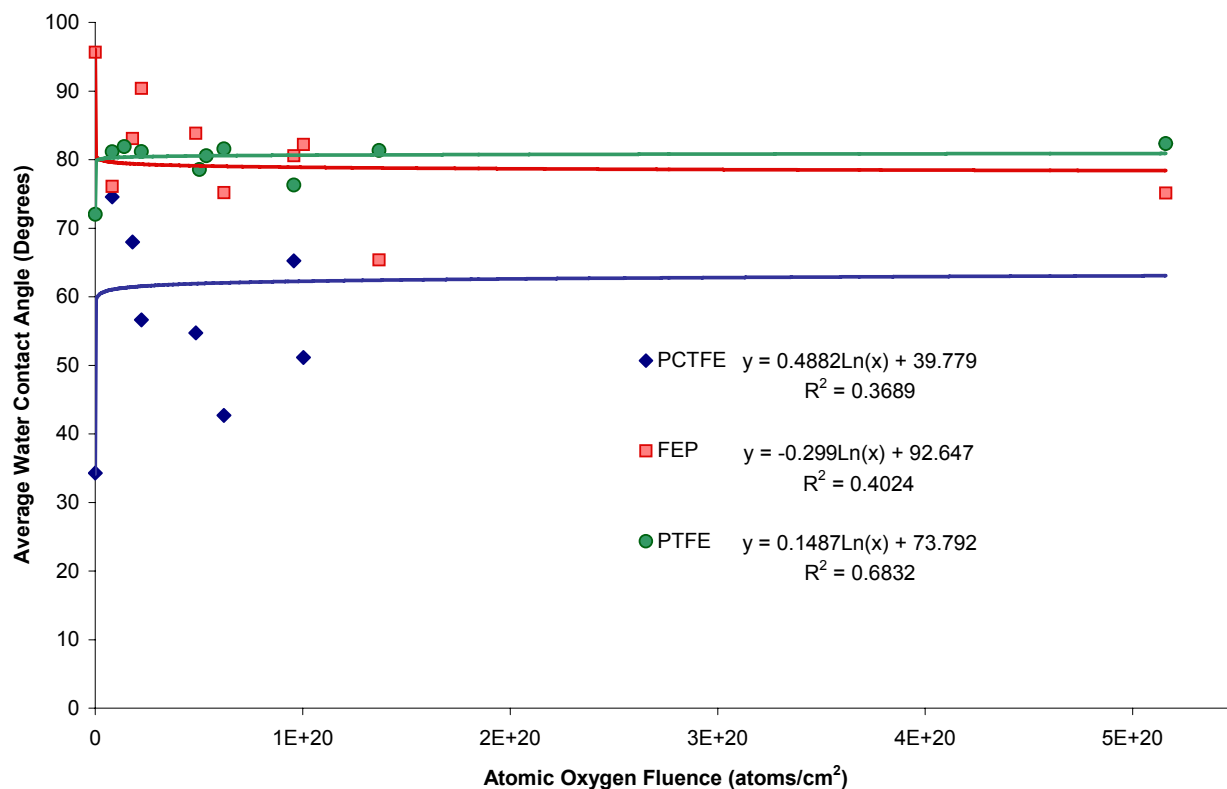


Fig. 11. Water contact angles versus atomic oxygen fluence for fluorinated polymers

REFERENCES

1. B.A. Banks, S.K. Rutledge, J.D. Hunt, E. Drobotij, M.R. Cales, G. Cantrell, “Atomic Oxygen Textured Polymers,” paper presented at the Materials Research Society, San Francisco, CA, April 17–21, 1995.
2. B.A. Banks, S.K. Miller, K.K. de Groh, A. Chan and M. Sahota, “The Development of Surface Roughness and Implications for Cellular Attachment in Biomedical Applications,” NASA TM-2001-211288, November 2001.
3. A. Mata, X. Su, A.J. Fleischman, S. Roy, B.A. Banks, S.K. Miller, and R.I. Midura, “Osteoblast Attachment to a Textured Surface in the Absence of Exogeneous Adhesion Proteins,” in IEEE Transactions on Nanoscience, Vol. 2, No. 4, December 2003.
4. B.A. Banks, “The Use of Fluoropolymers in Space Applications,” in *Modern Fluoropolymers*, edited by John Scheirs, Chapter 4 (pp. 103–113), John Wiley & Sons Ltd, 1997.

REPORT DOCUMENTATION PAGE			Form Approved OMB No. 0704-0188		
<p>The public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</p> <p>PLEASE DO NOT RETURN YOUR FORM TO THE ABOVE ADDRESS.</p>					
1. REPORT DATE (DD-MM-YYYY) 01-08-2007		2. REPORT TYPE Technical Memorandum		3. DATES COVERED (From - To)	
4. TITLE AND SUBTITLE Use of Atomic Oxygen for Increased Water Contact Angles of Various Polymers for Biomedical Applications				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S) Berger, Lauren; Roberts, Lily; de Groh, Kim; Banks, Bruce				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER WBS-22R-612-50-81-0441-01	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) National Aeronautics and Space Administration John H. Glenn Research Center at Lewis Field Cleveland, Ohio 44135-3191				8. PERFORMING ORGANIZATION REPORT NUMBER E-16115	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) National Aeronautics and Space Administration Washington, DC 20546-0001				10. SPONSORING/MONITORS ACRONYM(S) NASA	
				11. SPONSORING/MONITORING REPORT NUMBER NASA/TM-2007-214925	
12. DISTRIBUTION/AVAILABILITY STATEMENT Unclassified-Unlimited Subject Category: 23 Available electronically at http://gltrs.grc.nasa.gov This publication is available from the NASA Center for AeroSpace Information, 301-621-0390					
13. SUPPLEMENTARY NOTES					
14. ABSTRACT In the low Earth orbit (LEO) space environment, spacecraft surfaces can be altered during atomic oxygen exposure through oxidation and erosion. There can be terrestrial benefits of such interactions, such as the modification of hydrophobic or hydrophilic properties of polymers due to chemical modification and texturing. Such modification of the surface may be useful for biomedical applications. For example, atomic oxygen texturing may increase the hydrophilicity of polymers, such as chlorotrifluoroethylene (Aclar), thus allowing increased adhesion and spreading of cells on textured Petri dishes. The purpose of this study was to determine the effect of atomic oxygen exposure on the hydrophilicity of nine different polymers. To determine whether hydrophilicity remains static after atomic oxygen exposure or changes with exposure, the contact angles between the polymer and a water droplet placed on the polymer's surface were measured. The polymers were exposed to atomic oxygen in a radio frequency (RF) plasma asher. Atomic oxygen plasma treatment was found to significantly alter the hydrophilicity of non-fluorinated polymers. Significant decreases in the water contact angle occurred with atomic oxygen exposure. Fluorinated polymers were found to be less sensitive to changes in hydrophilicity for equivalent atomic oxygen exposures, and two of the fluorinated polymers became more hydrophobic. The majority of change in water contact angle of the non-fluorinated polymers was found to occur with very low fluence exposures, indicating potential cell culturing benefit with short treatment time.					
15. SUBJECT TERMS Atomic oxygen; Polymer; Texture; Wettability biomedical; Cell culturing					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT	18. NUMBER OF PAGES 18	19a. NAME OF RESPONSIBLE PERSON Kim de Groh
a. REPORT U	b. ABSTRACT U	c. THIS PAGE U			19b. TELEPHONE NUMBER (include area code) 216-433-2297

